








FAI Work Order ID 65613

January 21, 2011 9:48:51 AM

Page 1


Item ID: D4060-5 Accept  Setup Start 
Revision ID: Stop 
Item Name: Ski Clamp, Aft
Start Date: 1/20/11 Start Qty: 2.00  Cust Item ID:
Required Date: 1/27/11 Req'd Qty: 2.00  Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4060	A


101		0.00							
									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	cut per drwg D4060 Rev.A								
304 . 080									

HB 11-1-21



102	QC2- Inspect parts off machine FAI/FAIB	0.00							
									
QC	Memo	0.00							
Quality Control									

HB 11-1-21

103	QC8- Inspect parts - second check	0.00							
									
QC	Memo	0.00							
Quality Control									

Schulz



Work Order ID 65613

January 21, 2011 9:48:51 AM



Page 2

Item ID: D4060-5

Accept



Setup Start



Revision ID:

Item Name: Ski Clamp, Aft

Stop



Start Date: 1/20/11 Start Qty: 2.00



Cust Item ID:

Required Date: 1/27/11 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
104 Small Fab	Memo bend per drwg D4060 Rev.A	0.00				(4)			
105 QC	Memo Quality Control	0.00				(x)			
130 Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00							
Packaging		0.00							

SB 11/20/12

Jul 16 12

HAI
01700

1/21/11 (4)

Work Order ID 65613

January 21, 2011 9:48:52 AM

Page 3

Item ID: D4060-5

Accept

Setup Start

Revision ID:

Stop

Item Name: Ski Clamp, Aft

Start Date: 1/20/11 Start Qty: 2.00

Cust Item ID:

Required Date: 1/27/11 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/31 [Signature]
MF
11-0128

Picklist Print

January 21, 2011 9:48:45 AM

Page 1

Work Order ID: 65613

Parent Item: D4060-5

Parent Item Name: Ski Clamp, Aft





Start Date: 1/20/11

Required Date: 1/27/11

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue DD 10.02.16 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S14GA 		Purchased	No				sf	75.3108		0.08	.2		
304SS sheet .080													

1811-1-21

Location

Loc Qty

Loc Code

MAT20

75.3108

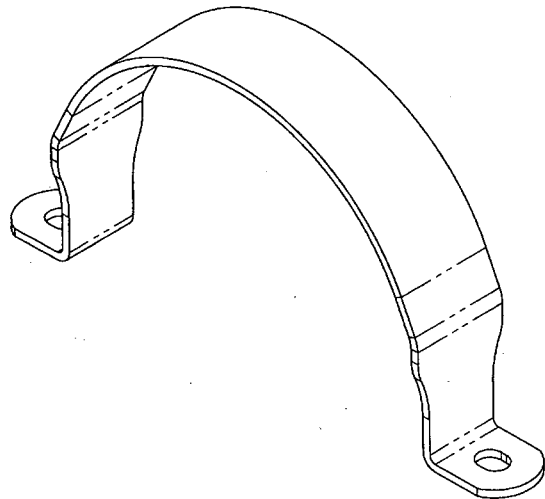
113295

75.3108

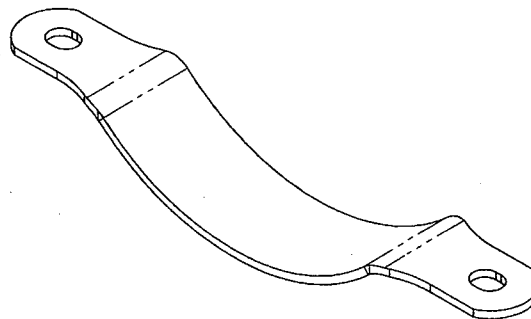
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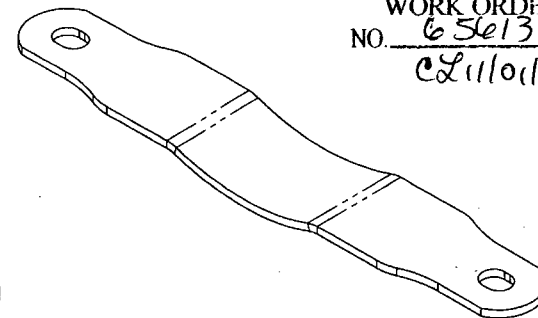
8 7 6 5 4 3 2 1



D4060-1 412 SKI CLAMP, TOP



D4060-3 412 SKI CLAMP, BOTTOM



D4060-5 412 SKI CLAMP, AFT

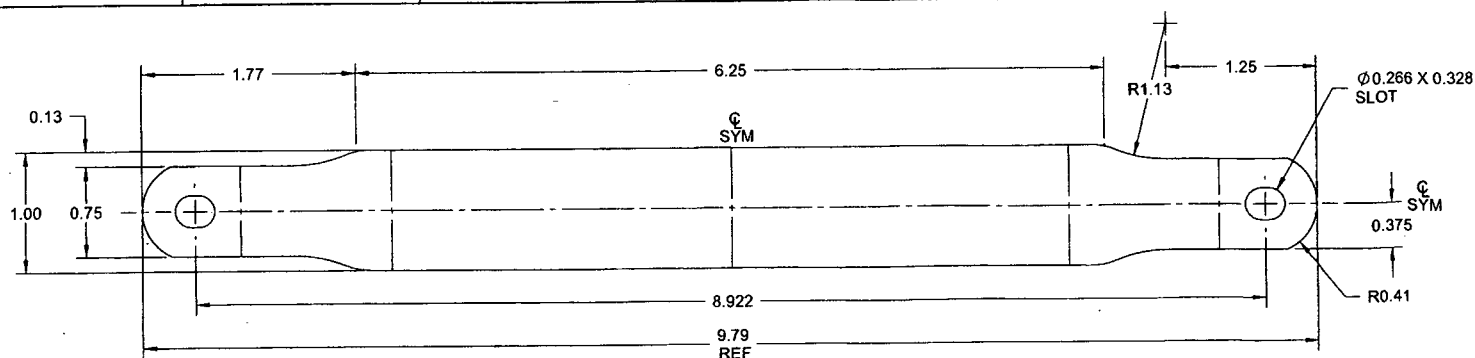
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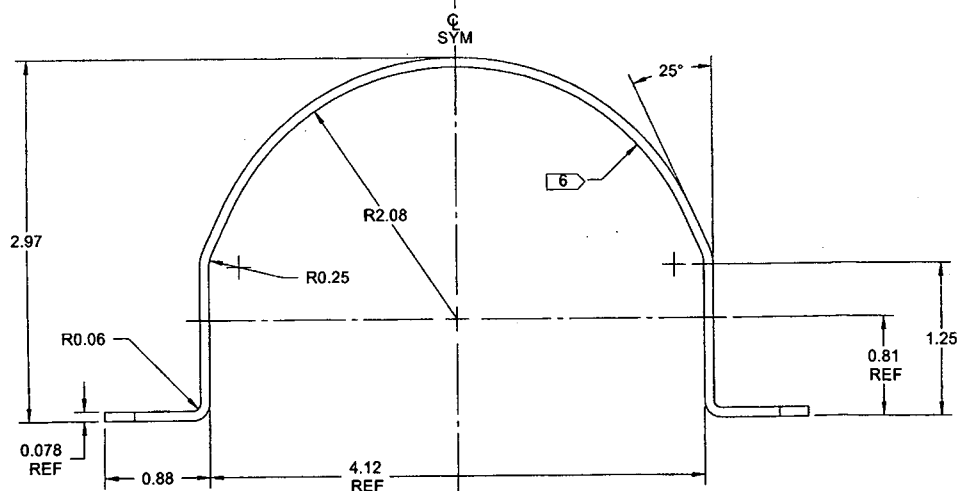
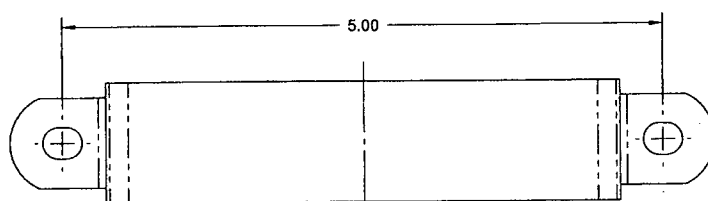
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4060-X" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: D4060-1 = 0.20 lbs, D4060-3/-5 = 0.12 lbs

A		NEW ISSUE		MB		10.03.31	
REV.		DESCRIPTION		BY		DATE	
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				REV. A	
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8 7 6 5 4 3 2 1



D4060-1F 412 SKI CLAMP, TOP FLAT PATTERN

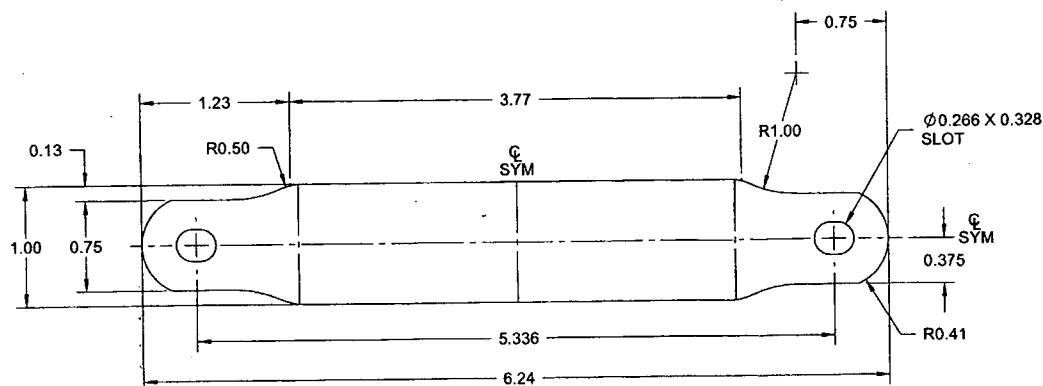


D4060-1 412 SKI CLAMP, TOP
MAKE FROM D4060-1F

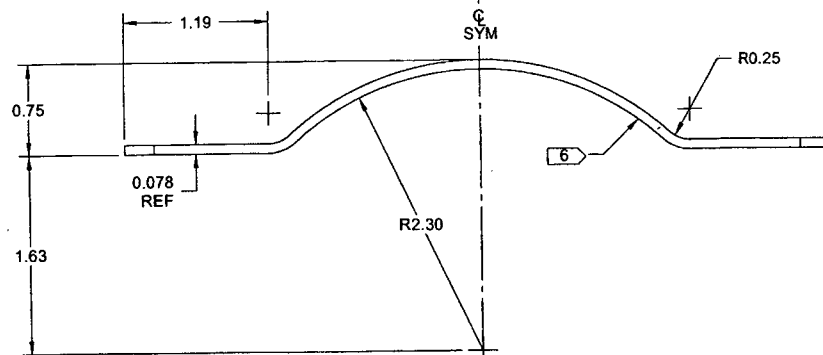
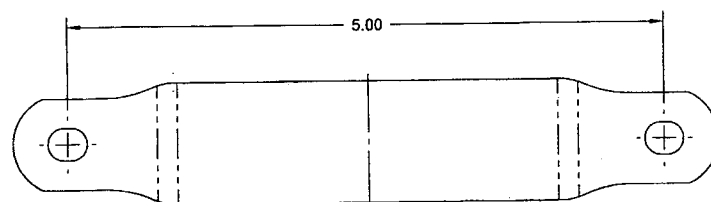
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D4060-3F 412 SKI CLAMP, BOTTOM FLAT PATTERN

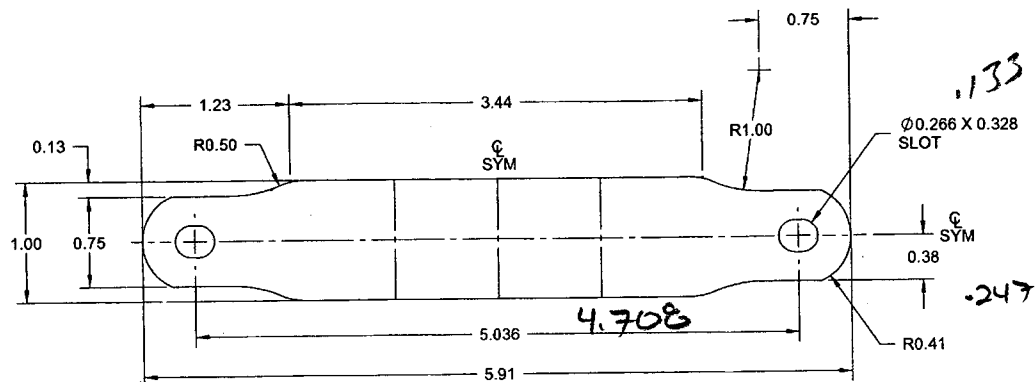


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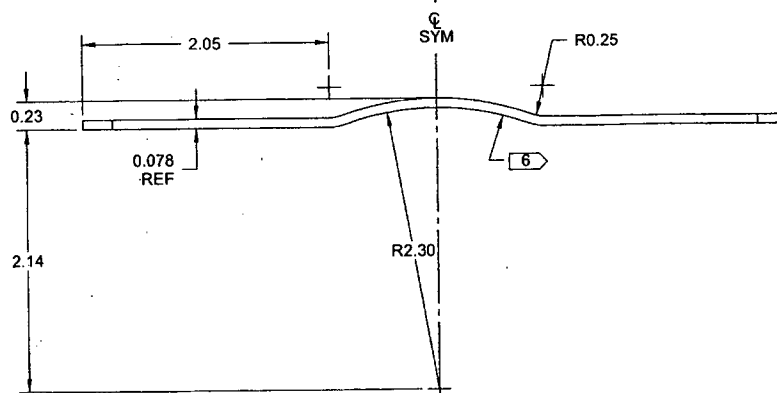
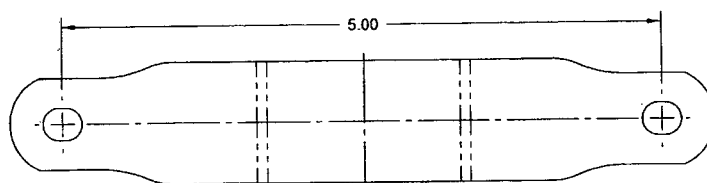
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D4060-5F 412 SKI CLAMP, AFT FLAT PATTERN



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